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## GrindX 5 Neat Cutting Fluid

GrindX 5 is specially formulated product to be used for deep hole boring and trepanning operations, where pressurized coolant system is employed for easy swarf removal. GrindX 5 is based on carefully selected high viscosity index base oils and contains special fatty material and active sulphur in solution. The product has pleasant transparent yellow colour.

### Properties

Helps in continuous accurate cutting in long work cycle operation

- Has minimum mist forming tendency when used in high pressure coolant feed systems
- Provided effective cooling and flushing necessary in deep hole drilling operations
- Ensures good surface finish
- Optimizes filter life due to low sludging tendency at operating temperature
- Gives better tool life

### Application

GridX 5 is recommended for:

- Deep hole drilling including gun drilling operations
- Trepanning operations
- Boring operations

### Technical Data

Properties	Data
Kinematic Viscosity cSt @ 40 degeed C	9.5 – 11.5
Flash Point	145
Pour Point	0

### HEALTH & SAFETY

These oils are unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of industrial and personal hygiene are maintained.